



Yanmar type 3YM20

The Powerful Gem

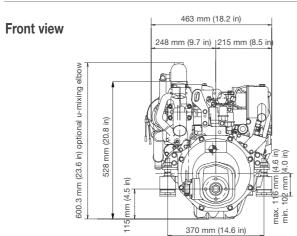


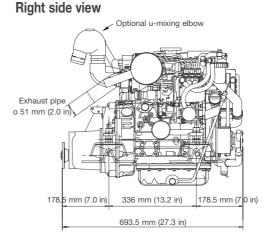
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Configuration	4-stroke, vertical, water cooled diesel engine	
Maximum output at crankshaft	* 16.2 kW (22 mhp) / 3600 rpm ** 15.3 kW (21 mhp) / 3600 rpm	
Continuous rating output at crankshaft	14.7 kW (20 mhp) / 3489 rpm	
Displacement	0.854 L (52.1 cu in)	
Bore x stroke	70 mm x 74 mm (2.8 in x 2.9 in)	
Cylinders	3	
Combustion system	Indirect injection	
Aspiration	Natural aspiration	
Starting system	Electric starting 12 V - 1.4 kW	
Alternator	12 V - 60 A	
Cooling system	Fresh water cooling with heat exchanger	
Lubrication system	Enclosed, forced lubricating system	
Direction of rotation (crankshaft)	Counter clockwise viewed from stern	
Dry weight without gear	120 kg (266 lbs)	
Environmental	Meets the comprehensive emissions regulations introduced in EU and US (Tier II) in 2006	
Engine mounting	Rubber type flexible mounts	

NOTE: Fuel condition: Density at $15^{\circ}\text{C} = 0.84 \text{ g/cm}^3$; 1kW = 1.3596 mhp = 1.3410 HP

Technical data is according to ISO 8665 / 3046

Dimensions (For detailed line-drawings, please refer to our web-site: www.yanmarmarine.com or contact your supplier)





3YM20 w/ KM2P-1 marine gear

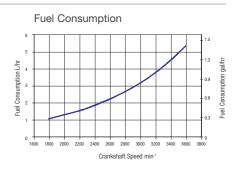


 $^{^{\}star}$ Fuel temperature 25°C at the inlet of the fuel injection pump (ISO 3046-1)

^{**}Fuel temperature 40°C at the inlet of the fuel injection pump (ISO 8665)

Power Output (crankshaft/propeller shaft) mhp (crankshaft/propeller shaft) kW Output Crankshaft Speed min



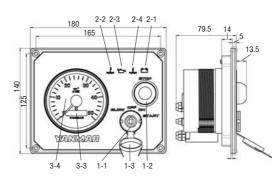


Marine Gears/Drive

Model	KM2P-1			Saildrive (SD20)
Type	Constant mesh gear with servo-cone clutch			Constant mesh gear with dog clutch
Dry weight	10 kg (22 lbs)			30 kg (66 lbs)
Reduction ratio (fwd/asn)	2.21/3.06	2.62/3.06	3.22/3.06	2.64/2.64
Propeller speed (fwd/asn)	1628/1164	1374/1164	1118/1164	1364/1364
Direction of rotation (propeller shaft - fwd)	Clockwise viewed from stern			Counter clockwise viewed from stern
Dry weight engine and gear/drive	130 kg (287 lbs)			151 kg (333 lbs)
Length engine and gear/drive	693 mm (27 in)			873 mm (34 in)

Instrument Panels

Digital B-type **Panel**



	Type of instrument panel
Function	Digital B-type Panel
① Switch unit	3 ,
1-1 Key switch for GLOW/OFF/ON/START (4-position switch)	0
1-2 Push button switch for engine stop	0
1-3 Moisture cap for key switch	0
② Alarm lamp unit	
2-1 Battery low charge alarm	0
2-2 Coolant high temperature alarm	0
2-3 Lubricating oil low pressure	0
2-4 Water in sail drive seal alarm	0
2-5 Water in fuel filter alarm	X
2-6 Sea water insufficient flow alarm	X
3 Meters	
3-1 Lubricating oil pressure meter	X
3-2 Coolant temperature meter	X
3-3 Hour meter	0
3-4 Tachometer	0
Audible alarm buzzer	0

Note: O = Equipped on panel X = Not equipped on panel

Accessories

Standard Package

- Set of flexible mounts
- Exhaust mixing elbow (L-type)
- V-belt safety cover
- Expansion tank for fresh water cooling system
- Alternator 12 V 60 A
- Electric stop solenoid

Optional

- Digital B-type instrument panel
- Primary 80 A alternator
- Exhaust mixing elbow, U-type (high riser)
 Various extension wire harnesses
- · Hot water fittings

Texts and illustrations are not binding. Yanmar Marine reserves the right to introduce adaptations without prior notification.

3YM20 Version: 2006-03

